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D4151-043
Job Sheet 203228



Part No: D4151-043

Job Qty: 4 pcs

Part Name: Basket Fwd Hardpoint Assembly, Upper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	12/12/19		0.00	0.42	Small Fab - 1		NOV 20 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	4 pcs	12/12/19		0.00	0.00	QC 5 - 10		NOV 28 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	12/12/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 9-89
							Packaging 3 - 2 - B4B		

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(Oscar)

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				Packaging 3 - 3 - B4B ✓	ST083
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B ✓	ST083
130 QC 21 - SA	4 pcs	12/12/19	0.00 0.00	QC 21 - SA - 21 ✓	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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Part Op 100 - Small Fab
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:
130 - QC21- Final Inspection - Work Order Release

DAS
21
9-58

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt Overool- ST366	8 Ea (2 ea)	100-Small Fab - 1	5229396
D4151-3	Upper Hardpoint Plate ST082	8 pcs (2 ea)	100-Small Fab - 1	8215652
D4151-7	Fwd Eyebolt Receiver (Upper) ST082	4 pcs (1 ea)	100-Small Fab - 1	3207218
MS21043-4	Nut Overool- ST366	8 Ea (2 ea)	100-Small Fab - 1	3115018
NAS1149C0432R	Washer (AN960C416L) ST266	16 Ea (4 ea)	100-Small Fab - 1	3220773

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4C13A	8	82	0
	D4151-3	8	20	0
	D4151-7	4	75	0
	MS21043-4	8	1,811	0
	NAS1149C0432R	16	1,950	0

Part Specifications
Specifications could not be found.

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :		MRB (QSI042)		
Description Work Order Deviation				Disposition		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
Completed By				Lead hand / Supervisor		
				QC / QA Coordinator		